

Date: Tuesday, 16/09/2008 3:29:24 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 500 MIRROR ASSEMBLY	
Job Number	: 42045		Part Number	: D500560041	
Estimate Number	: 11970		Drawing Number	: N/A	
P.O. Number	:		Project Number	: N/A	
This Issue	16/09/2008	S.O. No. :	Drawing Revision	: D	
Prsht Rev.	: NC		Material	:	
First Issue	11	Type : SMALL /MED FAB	Due Date	: 10/10/2008	
Previous Run	: 39918		Qty:	354	
Written By	:		Um:	Each	
Checked & Approved By	: JLD 08.9.16				
Comment	: Est Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF Est Rev:F 08-05-27 as per ECN1195p DD verified by:EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	DC	DOCUMENT CONTROL JLD 08.10.01			
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels as per PPP D500-560-041 CHG005. <i>S08/10/22</i>					
2.0	D1048	Saddle <i>35037</i>			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) Pick: Qty Part Number Description Batch					
3.0	D1049	Saddle <i>138274</i>			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) Pick: Qty Part Number Description Batch					
4.0	D2010101	Mirror Bracket <i>B39920</i>			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Pick: Qty Part Number Description Batch					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:		
Seq. #:	Machine Or Operation:	Description :
5.0	D2010103	Mirror Arm, 500 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)		
Pick:	Qty Part Number Description Batch	
	1 D2010-103 Bracket <u>B40667</u>	
6.0	D2011101	6" Mirror 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)		
Pick:	Qty Part Number Description Batch	(1)
	1 D2011-101 Mirror <u>129713</u>	23916
7.0	AN526C1032R10	Screw 
Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)		
Pick:	Qty Part Number Description Batch	
	4 AN526C1032R10 Screw <u>M108167</u>	8/10/22
8.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1		
Assemble as per drawing D500-560		<u>8/08/10/22</u> (3)
9.0	QC5	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP		
10.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1		
Pick Packing Kit		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
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NOTE: Date & initial all entries

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Job Number: 42045		Part Number: D500560041
Job Number:		
Seq. #:	Machine Or Operation:	Description :
11.0	AN34A	Bolt 
Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s) Pick: Packing Kit <i>(3)</i>		 <i>(3x)</i>
Qty Part Number Description Batch 4 AN3-4A Bolt M103289		<i>8/10/22</i>
12.0	QC4	INSPECT 100% KITS FOR COMPLETENESS 
Comment: INSPECT 100% KITS FOR COMPLETENESS		<i>S 08/10/22</i>  <i>(X)</i>
13.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D500-560-041 Location: _____ PPP Rev: <i>f</i>		<i>8/10/22</i>  <i>(3x)</i>
14.0	QC21	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE		 <i>08/10/22</i> <i>(X)</i>
Job Completion		 <i>MF 08-10-22</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

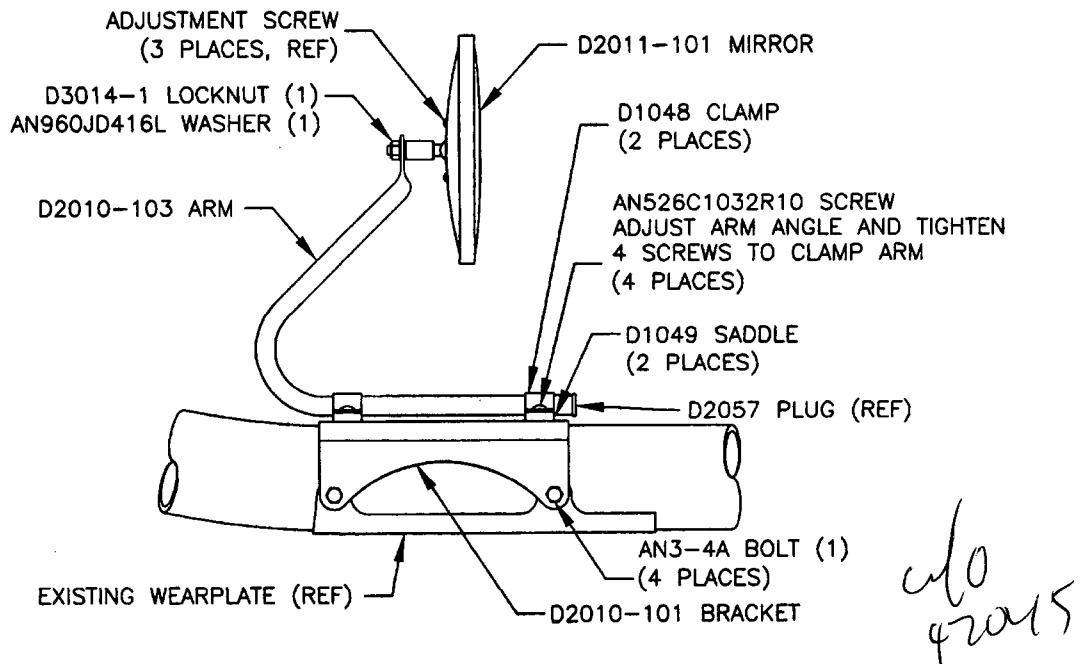


Figure 2: Installation of D500-560-041 Cargo Mirror Assembly

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-560-041 Cargo Mirror Assembly	1.0 lb 0.45 kg	-45 in -1.14 m	-45 lb-kg -0.51 m-kg	24 in 0.61 m	24 in-lb 0.27 m-kg

5. PARTS LIST

Qty	Part Number	Description
X	D500-560-041	CARGO MIRROR ASSEMBLY
1	D2011-101	MIRROR
1	*D3014-1	LOCKNUT
1	*AN960JD416L	WASHER
2	D1048	CLAMP
2	D1049	SADDLE
1	D2010-101	BRACKET
1	D2010-103	ARM
4	AN3-4A	BOLT
4	AN526C1032R10	SCREW (OR AN526-1032R10)

* PARTS ARE INCLUDED WITH D2011-101 MIRROR

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Date: 01.04.24